# 51 16 160 Removing and installing center console trim

# **Overview of Activities**

### **Additional Information**

### **Preliminary Work**

- 1 Deactivating the 48 V electrical system
- 2 Disconnecting all battery earth leads
- 3 Removing carpet on the left and right sides of the centre console

### Main Work

- 4 Remove the centre console trim
- 5 Installing the centre console trim

### **Postprocesses**

- 6 Installing the carpet on the left and right sides of the centre console
- 7 Disconnecting all battery earth leads
- 8 Activating the 48 V electrical system

# **General information**

# **PRELIMINARY WORK**

### 1–Deactivating the 48 V electrical system

Additional information is available.

### Prerequisite

Ignition is switched off.

### 

### Deactivation of the 12 V vehicle electrical system.

### Risk of short circuits! Risk of fire!

- Make sure that no charger is connected to the jump start support point in the engine compartment.
- For vehicles with additional electrical systems (48 V electrical system, high-voltage vehicle electrical system), it is **mandatory** to deactivate them before disconnecting the 12 V system battery.

# **WARNING**

### Deactivation of the 48 V electrical system.

Risk of short circuits! Risk of fire!

Make sure that no charger is connected to the jump start support point in the engine compartment.

# CF RISK OF DAMAGE

### Damage to 48-V battery

### If a 48-V battery that is disconnected from the electrical system is activated, the battery electronics will be damaged.

• Only carry out activation of the 48V electrical system with a completely connected 48-V battery.

# **i TECHNICAL INFORMATION**

Follow notes for 48-V battery. See further information 6120 ... Notes on 48-V battery.



Deactivate the 48V electrical system by opening the bonnet.
 The deactivation takes place automatically.

### Check



# **i** TECHNICAL INFORMATION

Zero voltage (48V electrical system is switched off) is displayed only in PAD mode.

- Press the START-STOP button quickly 3 times without stepping on the brake pedal to establish the PAD mode.
- Check that the instrument cluster (KOMBI) is de-energized in PAD mode.

### desired state

• The Check Control message "48V electrical system switched off" is displayed.

### Result

>> The absence of voltage cannot be determined by means of the Check Control message "48V electrical system switched off". Starting work is not permitted.

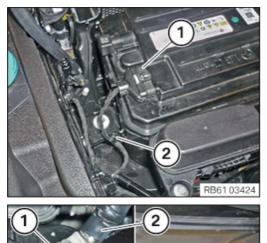
### Measure

- Carry out the service function "48 V electrical system deactivation".
  - Vehicle management > Service functions > Voltage supply > Deactivate 48 V electrical system

The 12-V vehicle battery may not be unplugged until the Check Control message "48V electrical system switched off" is displayed in the instrument cluster (KOMBI).

### If the absence of voltage is not clearly indicated, contact Technical Support.

- Unlock and disconnect the plug connection (1) of the CAN bus.
- Release the clip (2).



- Loosen nut (1).
- Pull off the negative battery cable (2) of the 48-V battery from the negative battery terminal, set to one side and secure.





# **WARNING**

Unprotected battery terminals.

### Risk of short circuits! Risk of fire!

- Cover the vehicle battery.
- Cover the vehicle battery with the special tool 2452007 as shown.
- Position the battery earth lead (1) as shown.

# 2-Disconnecting all battery earth leads

Additional information is available.

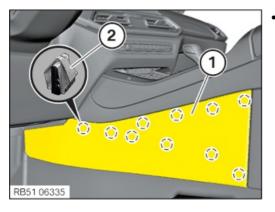


• See additional information.

# 3-Removing carpet on the left and right sides of the centre console

# CF NOTICE

Description is for left component only. Procedure on the right side is identical.



# ▶ Removing the carpet from the centre console at the side

• Unclip carpet at the side of the centre console (1) starting from the front at the clamps (2) and remove.

# MAIN WORK

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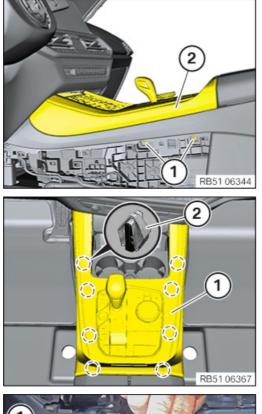
# 4-Remove the centre console trim

# CF RISK OF DAMAGE

# Scratches.

Tools and sharp-edged components can cause scratches.

- Protect working area.
- Handle tools and components carefully.



# 

Perform the operations on the left and right side.

• Release the screws (1) on centre console trim (2).

• Lever out the centre console trim (1) without tool set to the rear right and left from the clamps (2).



# • Lift the centre console trim (1) at the rear slightly.

- Unlock the associated plug connections and disconnect.
- Guide out centre console trim (1) towards the rear and remove.

# 5-Installing the centre console trim

# RISK OF DAMAGE Scratches. Tools and sharp-edged components can cause scratches. Protect working area. Handle tools and components carefully.



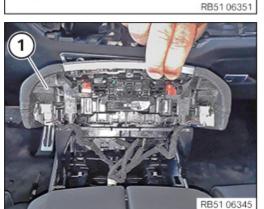
- Check clamps (1) for damage.
- Renew faulty or missing clamps (1).

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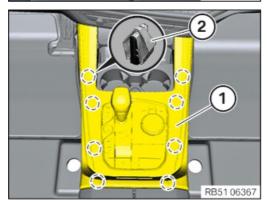


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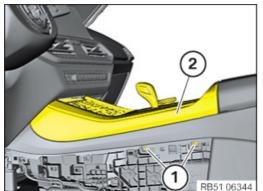
REP-REP-P-5116160-G05 V - 3
 Check guides (2) for damage and, if necessary, renew the centre console trim.



- Insert the centre console trim (1).
- Connect and lock the associated connectors.



• Correctly position the centre console trim (1) and engage at the clamps (2).



Perform the operations on the left and right side.				
• Tighten the screws (1) at the centre console trim (2).				
Centre console trim to centre console				
Centre console trim to cent	re console	B		
	re console Tightening torqu	e 2,4 Nm		
Centre console trim to cent Oval-head scre w		e 2,4 Nm		
Oval-head scre		e 2,4 Nm		

# POSTPROCESSES

6-Installing the carpet on the left and right sides of the centre console

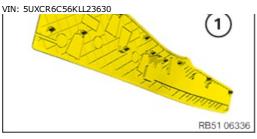
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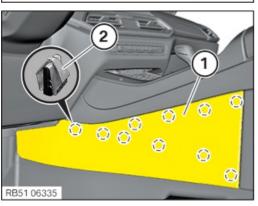
Description is for left component only. Procedure on the right side is identical.



- Installing the carpet on the side of the centre console
- Check all clamps (1) for damage; renew if necessary.

The clamps (1) must not be damaged or missing.





• Clip in the carpet at the side of the centre console (1) starting from the front at the clamps (2) and install.

◀

# 7–Disconnecting all battery earth leads

# Additional information is available.



• See additional information.

# 8-Activating the 48 V electrical system

# Additional information is available.

# Prerequisite

Ignition is switched off.

# **PRISK OF DAMAGE**

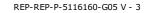
# Damage to 48-V battery

- If a 48-V battery that is disconnected from the electrical system is activated, the battery electronics will be damaged.
- Only carry out activation of the 48V electrical system with a completely connected 48-V battery.



- Lift battery earth lead (1).
- Remove special tool 2452007.

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- Release the negative battery cable (2) of the 48-V battery from the mounting.
- Position the negative battery cable (2) of the 48-V battery on the negative battery terminal.
- Tighten nut (1).

Negative battery cable to 48-V battery		Nm
Nut M8	Tightening torque	19 Nm

- Connect the connector (1) of the CAN bus and lock it.
- Clip in clip (2).

- Activate the 48V electrical system by closing the bonnet.
  - The activation takes place automatically.

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